

## SPECIFICATION

### Vitamin C 99 % 80 mesh (Ascorbic acid E300)

#### Production unit

Heilongjiang NHU Biotechnology

#### Description

Ingredients	Ascorbic acid
Synonym	Vitamin C; L-Ascorbic acid, 3-Oxo-L-gulofuranolactone
Formula	C <sub>6</sub> H <sub>8</sub> O <sub>6</sub>
Molecular weight	176.13
Product code	SPVC07
CAS No	50-81-7

#### Properties

Shelf life	36 months
Aspect	White or almost white crystals or crystalline powder
Assay (GC)	99,0 – 100,5 %
Melting point	190 – 192 °C
Loss on drying	≤ 0,4 %
Colour of solution	≤ BY <sub>7</sub>
Clarity of solution	clear
Optical rotation	+20,5 - +21,5 °
pH (5 % water solution)	2,1 – 2,6
pH (2 % water solution)	2,4 – 2,8
Sulphated ash	≤ 0,1 %

#### Particle size distribution

100 % through 60 mesh  
 > 80 % through 80 mesh  
 > 70 % through 100 mesh  
 < 20 % through 325 mesh

#### Identification

##### EP

First identification: B, C  
 Second identification: A, C, D  
 A: Ultraviolet and visible absorption spectrophotometry  
 B: Infrared absorption spectrophotometry  
 C: pH meets the requirements  
 D: A grey precipitate is formed

##### USP

A: Infrared absorption  
 B: 20 mg/ml reduces alk. cupric tartrate test solution

<b>Heavy metals</b>	≤ 10 mg/kg
Iron	≤ 2,0 mg/kg
Copper	≤ 3,0 mg/kg
Arsenic (As)	≤ 1,0 mg/kg
Lead (Pb)	≤ 0,5 mg/kg
Mercury (Hg)	≤ 0,1 mg/kg
Cadmium (Cd)	≤ 0,5 mg/kg

#### **Impurities**

Impurity E (Oxalic acid)	≤ 0,2 %
Impurity C, D	≤ 0,15 %
Unspecified impurities (each)	≤ 0,1 %
Sum of impurities other than C, D	≤ 0,2 %
Residual solvents (as Methanol)	≤ 200 mg/kg

#### **Microbiological specs**

Total plate count	≤ 1000 CFU/g
Mould and Yeast	≤ 100 CFU/g
E. coli	negative in 10 g
Salmonella	negative in 25 g
Staphylococcus aureus	negative in 25 g

#### **Handling**

Usage for cosmetic and food industry

Storage in unopened tight, light-resistant containers

Product complies to EP9.8/USP42/FCC11.

## **NHU EUROPE GmbH**

*Vitamin C 99 % 80 mesh/SPVC07/erstellt u fgg:040422/av*

Bank account EUR  
Deutsche Bank AG  
DE 53 2407 0075 0019 5222 00  
DEUTDE2H240

Bank account USD  
Deutsche Bank AG  
DE 53 2407 0075 0019 5222 0005  
DEUTDE2H240

NHU EUROPE GMBH  
VAT Nr: DE 300 149 623 | Company license Nr: HRB 205610  
District Court: Lüneburg/Germany  
General Manager: Thomas Hoops